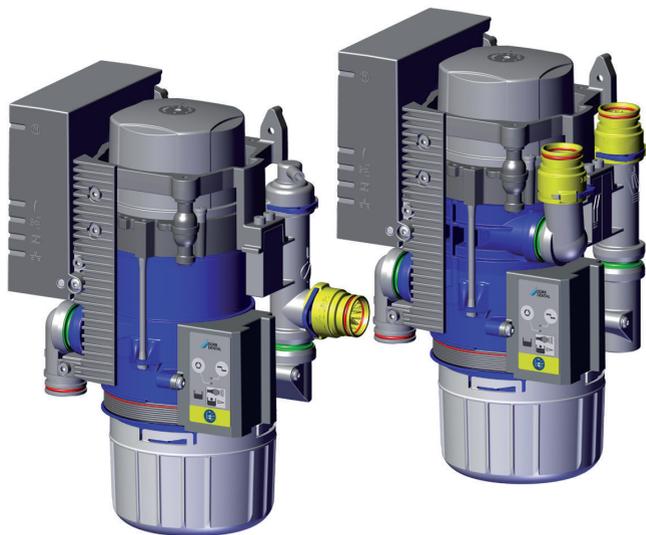


# CAS 1 / CA 1 / CA 2 Basic Unit



EN Installation and operating instructions



The current version of the installation and operating instructions is available in the Download Center:



<http://qr.duerdental.com/9000-606-26>

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# Important information

## 1 About this document

These installation and operating instructions represent part of the unit.



If the instructions and information in these installation and operating instructions are not followed, Dürr Dental will not be able to offer any warranty or assume any liability for the safe operation and the safe functioning of the unit.

The German version of the installation and operating instructions is the original manual. All other languages are translation of the original manual. These installation and operating instructions apply to:

### CAS 1

REF: 7117-100-50; 7117-100-50E;  
7117-100-53; 7117-100-54; 7117-100-54E;  
7117-100-57; 7117-100-59; 7117-100-60;  
7117-100-60E; 7117-100-61; 7117-100-62;  
7117-100-63; 7117-981-50

### CA 1

REF: 7117-100-90; 7117-100-90E;  
7117-100-91

### CA 2 Basic unit

REF: 7117-100-95

## 1.1 Warnings and symbols

### Warnings

The warnings in this document are intended to draw your attention to possible injury to persons or damage to machinery.

The following warning symbols are used:



General warning symbol



Biohazard warning

The warnings are structured as follows:



### SIGNAL WORD

#### Description of the type and source of danger

- Here you will find the possible consequences of ignoring the warning
- Follow these measures to avoid the danger.

The signal word differentiates between four levels of danger:

- **DANGER**  
Immediate danger of severe injury or death
- **WARNING**  
Possible danger of severe injury or death
- **CAUTION**  
Risk of minor injuries
- **NOTICE**  
Risk of extensive material/property damage

### Other symbols

These symbols are used in the document and on or in the unit:



Note, e.g. specific instructions regarding efficient and cost-effective use of the unit.



Refer to the accompanying electronic documents.



Refer to Operating Instructions.



Disconnect all power from the unit.



Disconnect all power from the unit.



Wear protective gloves.



Wear protective goggles.



Use a face mask.



Sunrise / mornings



Lower and upper temperature limits



Lower and upper humidity limits



Do not reuse



Hose manifold connection



Spittoon connections



Suction unit connection



Drain connection



Connection for supply with filter



Water



Air



Unit in operation



Unit operation interrupted



Audible signal/melody sounds



Mark of conformity from the Deutsches Institut für Bautechnik



CE labelling



Conformity mark for the United Kingdom of Great Britain and Northern Ireland



Order number



Serial number



Medical device



Health Industry Bar Code (HIBC)



Manufacturer

## 1.2 Copyright information

All circuits, processes, names, software programs and units mentioned in this document are protected by copyright.

The Installation and Operating Instructions must not be copied or reprinted, neither in full nor in part, without written authorisation from Dürr Dental.

## 2 Safety

Dürr Dental has designed and constructed this unit so that when used properly and for the intended purpose it does not pose any danger to people or property.

Despite this, the following residual risks can remain:

- Personal injury due to incorrect use/misuse
- Personal injury due to mechanical effects
- Personal injury due to electric shock
- Personal injury due to radiation
- Personal injury due to fire
- Personal injury due to thermal effects on skin
- Personal injury due to lack of hygiene, e.g. infection

### 2.1 Intended purpose

#### CAS 1

The Combi-Separator is designed for continuous separation of liquids and air and for separation of amalgam from the entire waste water from dental treatment units.

#### CA 1 / CA 2 basic unit

The amalgam separator is designed for the separation of amalgam out of all waste water collected from dental treatment units.

### 2.2 Intended use

#### CAS 1

The Combi-Separator is designed for installation in the suction line of a dry suction system after the hose manifold and spittoon.

Service, maintenance, recurring tests and cleaning must be performed in accordance with the manufacturer's information.

The permissible flow rate must be observed.

A rinsing unit is required for surgical procedures and for procedures using prophylaxis powders.

The disposable amalgam containers must only be used once.

#### CA 1 / CA 2 basic unit

The amalgam separator is designed for installation downstream of an air/water separation system.

Service, maintenance, recurring tests and cleaning must be performed in accordance with the manufacturer's specifications.

The permissible flow rate must be observed.

The disposable amalgam containers must only be used once.

### 2.3 Improper use

Any use of this appliance / these appliances above and beyond that described in the Installation and Operating Instructions is deemed to be incorrect usage. The manufacturer cannot be held liable for any damage resulting from incorrect usage. The operator will be held liable and bears all risks.

This includes:

- Use for separation of dust, sludge, plaster or similar.
- Use in conjunction with flammable or explosive mixtures.
- Installation in a manner that does not comply with the installation instructions, in particular installation in rooms containing a potentially explosive atmosphere.
- Cleaning and disinfection with agents containing sodium hypochlorite or potassium hypochlorite.

### 2.4 Systems, connection with other devices

Additional devices connected with medical electrical devices must be proven to conform with their corresponding IEC or ISO standards. All configurations must continue to comply with the standard requirements for medical systems (see IEC 60601-1).

Whoever connects additional devices to medical electrical devices automatically becomes the system configurator and is responsible for ensuring that the system corresponds with the standard requirements for systems. Local laws take priority over the requirements outlined above.

### 2.5 General safety information

- › Always comply with the specifications of all guidelines, laws, and other rules and regulations applicable at the site of operation for the operation of this unit.
- › Check the function and condition of the unit prior to every use.
- › Do not convert or modify the unit.
- › Comply with the specifications of the Installation and Operating Instructions.

- › The Installation and Operating Instructions must be accessible to all operators of the unit at all times.

## 2.6 Specialist personnel

### Operation

Unit operating personnel must ensure safe and correct handling based on their training and knowledge.

- › Instruct or have every user instructed in handling the unit.

### Installation and repairs

- › Installation, readjustments, alterations, upgrades and repairs must be carried out by Dürr Dental or by qualified personnel specifically approved and authorized by Dürr Dental.

## 2.7 Notification requirement of serious incidents

The operator/patient is required to report any serious incident that occurs in connection with the device to the manufacturer and to the competent authority of the Member State in which the operator and/or patient is established/resident.

## 2.8 Electrical safety

- › Comply with all the relevant electrical safety regulations when working on the unit.
- › Never touch the patient and unshielded plug connections on the device at the same time.
- › Replace any damaged cables or plugs immediately.

### Observe the EMC rules concerning medical devices

- › The unit is intended for use in professional healthcare facilities (in accordance with IEC 60601-1-2). If the appliance is operated in another environment, potential effects on electromagnetic compatibility must be taken into account.
- › Do not operate the unit in the vicinity of HF surgical instruments or MRT equipment.
- › Keep a minimum distance of 30 cm between the unit and mobile radio devices.
- › Note that cable lengths and cable extensions have effects on electromagnetic compatibility.



### NOTICE

#### Negative effects on the EMC due to non-authorised accessories

- › Use only Dürr Dental parts or accessories specifically approved by Dürr Dental.
- › Using any other accessories may result in increased electromagnetic interference emissions or the unit having reduced electromagnetic immunity, leading to an erroneous operation mode.



### NOTICE

#### Erroneous operation mode due to use immediately adjacent to other devices or with other stacked devices

- › Do not stack the unit together with other devices.
- › If this is unavoidable, the unit and other devices should be monitored in order to ensure that they are working correctly.

## 2.9 Only use original parts

- › Only use accessories and optional items that have been recommended or specifically approved by Dürr Dental.
- › Only use only original wear parts and replacement parts.



Dürr Dental accepts no liability for damages or injury resulting from the use of non-approved accessories or optional accessories, or from the use of non-original wear parts or replacement parts.

The use of non-approved accessories, optional accessories or non-genuine wear parts / replacement parts (e.g. mains cables) can have a negative effect in terms of electrical safety and EMC.

## 2.10 Transport

The original packaging provides optimum protection for the unit during transport.

If required, original packaging for the unit can be ordered from Dürr Dental.



Dürr Dental will not accept any responsibility or liability for damage occurring during transport due to the use of incorrect packaging, even where the unit is still under guarantee.

- › Only transport the unit in its original packaging.
- › Keep the packing materials out of the reach of children.

## 2.11 Disposal



The unit may be contaminated. Instruct the company disposing of the waste to take the relevant safety precautions.

- › Decontaminate potentially contaminated parts before disposing of them.
- › Uncontaminated parts (e.g. electronics, plastic and metal parts etc.) should be disposed of in accordance with the local waste disposal regulations.
- › If you have any questions about the correct disposal of parts, please contact your dental trade supplier.



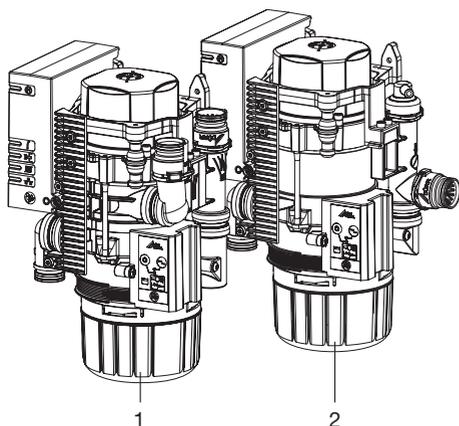
An overview of the waste keys for Dürr Dental products can be found in the download area:



<http://qr.duerdental.com/P007100155>

## Product description

### 3 Overview



- 1 CAS 1 Combi-Separator
- 2 CA 1 Amalgam Separator

#### 3.1 Scope of delivery

 The scope of delivery can vary slightly depending on the particular version.

The following items are included in the scope of delivery:

**CAS 1** ..... 7117-100-5x

or

**CAS 1** ..... 7117-100-6x

- Combi-Separator
- or Combi-Separator incl. station selection valve
- Rinsing unit
- Disposable amalgam container
- Short description
- Operating Handbook

**CA 1** ..... 7117-100-9x

- Amalgam separator
- Pressure equalisation tank
- Housing
- Disposable amalgam container
- Short description
- Operating Handbook

#### 3.2 Optional items

The following optional items can be used with the device:

- Various installation sets are available on request.
- Display panel ..... 7805-116-00E
- Cable for display panel, 1 m .... 9000-119-043
- Cable for display panel, 3 m .... 9000-119-042
- Station selection valve ..... 7560-500-60
- Station selection valve for CAS 1 / CS 1 ..... 7560-500-80
- Place selection valve for CAS 1 ... 7560500082
- Rinsing unit II ..... 7100-250-50
- Vario rinsing unit ..... 7100-260-50
- Housing ..... 7117-800-51
- Safety transformer 24 V, 100 VA .. 9000-150-46
- Surge tank for CA 1 ..... 7117-800-60
- OroCup care system ..... 0780-350-00
- Test vessel ..... 7117-064-00

#### 3.3 Consumables

The following materials are consumed during operation of the device and must be ordered separately:

- Disposable amalgam container ... 7117-033-00
- Disposable amalgam container for CA 2 ..... 7117-037-00
- DürrConnect protective strainer, 5 pieces ..... 0700-700-18E
- DürrConnect protective strainer, 5 pieces ..... 0700-700-28E
- Orotol plus (2.5 litre bottle) .... CDS110P6150
- MD 550 spittoon bowl cleaner (750 ml bottle) ..... CCS550C4500
- MD 555 cleaner (2.5 litre bottle) . CCS555C6150

#### 3.4 Wear parts and replacement parts

The following working parts need to be changed at regular intervals (refer to the "Maintenance" section):

- Bellows ..... 7117-420-25E
- Service kit (3-year interval) ..... 7117-980-32
- Service kit (5-year interval) ..... 7117-980-30

 Information about replacement parts is available from the portal for authorised specialist dealers at:  
[www.duerrdental.net](http://www.duerrdental.net)

## 4 Technical data

### 4.1 CAS 1 Combi-Separator

Electrical data				
Rated voltage	V	24 AC	24 DC	36 DC
Frequency	Hz	50 / 60	-	-
Rated power	VA		100	
Current consumption in stand-by	mA	200	70	70
Signal input from the hose manifold	V		24 AC	
	Hz		50 / 60	
	V		24 - 36 DC	
Signal output	V		24 DC (PWM *) **	
	mA		300	

\* PWM = pulse width modulation

\*\* With inductive or resistive load: 24 V RMS. With capacitive load: up to 36 V DC

Media		
Air flow volume	l/min	≤ 350
Flow rate		high
The suction system must be suitable for a high flow rate in accordance with EN ISO 10637.		
Max. pressure	hPa/mbar	-160
Min. volume of aspiration fluid max.	l/min	≥ 0.1
	l/min	≤ 1.0
Water supply, spittoon	l/min	≤ 3
Total flow of waste liquids	l/min	≤ 4
Usable volume in amalgam collecting container	ccm	approx. 90
Replacement interval		4 - 6 months

General data		
Drive motor nominal speed	rpm	2800
Operating mode		S5 95% duty cycle *
Type of protection		IP 20
Protection class		II
Noise level ** approx.	dB(A)	45
Dimensions (H x W x D)	mm	255 x 157 x 110
Weight, approx.	kg	2.7
Separation rate	%	≥ 95

\* DC = duty cycle

\*\* Noise level in accordance with EN ISO 3746

### Network connection

LAN technology		Ethernet
Standard		IEEE 802.3u
Data rate	Mbit/s	100
Connector		RJ45
Type of connection		Auto MDI-X
Cable type		≥ CAT5

### Ambient conditions during storage and transport

Temperature	°C	-10 - +60
Relative humidity	%	< 95

### Ambient conditions during operation

Temperature	°C	+10 - +40
Relative humidity	%	< 70

### Classification

Medical Device Class		I
----------------------	--	---

## 4.2 CA 1 Amalgam Separator

### Electrical data

Rated voltage	V	24 AC	24 DC	36 DC
Frequency	Hz	50 / 60	-	-
Rated power	VA		60	
Current consumption in stand-by	mA	200	70	70
Signal input from the hose manifold	V		24 AC	
	Hz		50 / 60	
	V		24 - 36 DC	

### Media

Fluid amount, minimum	l/min	≥ 0.1
Total flow of waste liquids	l/min	≤ 4
Usable volume in amalgam collecting container	ccm	c. 90
Replacement interval		4 - 6 months

### General data

Drive motor nominal speed	rpm	2800
Operating mode		S5 95% duty cycle *
Type of protection		IP 20
Protection class		II
Noise level ** approx.	dB(A)	44
Dimensions (H x W x D)	mm	255 x 157 x 110
Weight, approx.	kg	2.7
Separation rate	%	≥ 95

\* DC = duty cycle

\*\* Noise level in accordance with EN ISO 3746

### Network connection

LAN technology		Ethernet
Standard		IEEE 802.3u
Data rate	Mbit/s	100
Connector		RJ45
Type of connection		Auto MDI-X
Cable type		≥ CAT5

### Ambient conditions during storage and transport

Temperature	°C	-10 - +60
Relative humidity	%	< 95

**Ambient conditions during operation**

Temperature	°C	+10 - +40
Relative humidity	%	< 70

---

**Classification**

Medical Device Class	I
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### 4.3 CA 2 basic unit

Electrical data				
Rated voltage	V	24 AC	24 DC	36 DC
Frequency	Hz	50 / 60	-	-
Rated power	VA		60	
Current consumption in stand-by	mA	200	70	70
Signal input from the hose manifold	V		24 AC	
	Hz		50 / 60	
	V		24 - 36 DC	

Media		
Fluid amount, minimum	l/min	≥ 0.1
Total flow of waste liquids	l/min	≤ 4
Usable volume in amalgam collecting container	ccm	approx. 180
Replacement interval *		4 - 6 months

\* Depending on the level of use of the connected treatment units.

General data		
Drive motor nominal speed	rpm	2800
Operation mode		S5 95% duty cycle*
Type of protection		IP 20
Protection class		II
Noise level ** approx.	dB(A)	44
Dimensions (H x W x D)	mm	277 x 157 x 110
Weight, approx.	kg	2.7
Separation rate	%	≥ 95

\* DC = duty cycle

\*\* Noise level in accordance with EN ISO 3746

Network connection		
LAN technology		Ethernet
Standard		IEEE 802.3u
Data rate	Mbit/s	100
Connector		RJ45
Type of connection		Auto MDI-X
Cable type		≥ CAT5

Ambient conditions during storage and transport		
Temperature	°C	-10 - +60

**Ambient conditions during storage and transport**

Relative humidity	%	< 95
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**Ambient conditions during operation**

Temperature	°C	+10 - +40
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Relative humidity	%	< 70
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**Classification**

Medical Device Class		I
----------------------	--	---

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## 4.4 Information about the EMC

### Electromagnetic compatibility (EMC)

#### Interference emission measurements

High-frequency emissions in accordance with CISPR 11	Group 1 Class B
Interference voltage at the power supply connection CISPR 11:2009+A1:2010	Compliant
Electromagnetic interference radiation CISPR 11:2009+A1:2010	Compliant
Emission of harmonics IEC 61000-3-2:2005+A1:2008+A2:2009	Compliant
Voltage changes, voltage fluctuations and flicker emissions IEC 61000-3-3:2013	Compliant

### Electromagnetic compatibility (EMC)

#### Interference immunity measurements

Immunity to electrostatic discharge IEC 61000-4-2:2008	Compliant
Immunity to high-frequency electromagnetic fields IEC 61000-4-3:2006+A1:2007+A2:2010	Compliant
Immunity to near fields of wireless HF communication devices IEC 61000-4-3:2006+A1:2007+A2:2010	Compliant
Immunity to fast electrical transients/bursts – AC mains voltage IEC 61000-4-4:2012	Compliant
Immunity to electrical fast transients/bursts – I/O, SIP/SOP ports IEC 61000-4-4:2012	Compliant
Immunity to interference, surges IEC 61000-4-5:2005	Compliant
Immunity to conducted disturbances, induced by radio-frequency fields – AC mains voltage IEC 61000-4-6:2013	Compliant
Immunity to conducted disturbances, induced by radio-frequency fields – SIP/SOP ports IEC 61000-4-6:2013	Compliant
Immunity to power frequency magnetic fields IEC 61000-4-8:2009	Compliant
Immunity to voltage dips, short interruptions and voltage variations IEC 61000-4-11:2004	Compliant

**Electromagnetic compatibility (EMC)  
Interference immunity measurements on the supply input**

Immunity to fast electrical transients/bursts – AC mains voltage  
IEC 61000-4-4:2012  
± 2 kV  
100 kHz repetition rate  
Compliant

Immunity to surges, line-to-line  
IEC 61000-4-5:2005  
± 0.5 kV, ± 1 kV  
Compliant

Immunity to surges, line-earth  
IEC 61000-4-5:2005  
± 0.5 kV, ± 1 kV, ± 2 kV  
N/A

Immunity to conducted disturbances, induced by radio-frequency fields – AC mains voltage  
IEC 61000-4-6:2013  
3 V  
0.15–80 MHz  
6 V  
ISM frequency bands  
0.15–80 MHz  
80% AM at 1 kHz  
Compliant

Immunity to voltage dips, short interruptions and voltage variations  
IEC 61000-4-11:2004  
Compliant  
N/A = not applicable

**Electromagnetic compatibility (EMC)  
Interference immunity measurements SIP/SOP**

Immunity to electrical fast transients/bursts – I/O, SIP/SOP ports  
IEC 61000-4-4:2012  
± 1 kV  
100 kHz repetition rate  
Compliant

Immunity to impulse voltages, conductor to earth  
IEC 61000-4-5:2005  
± 2 kV  
N/A

Immunity to conducted disturbances, induced by radio-frequency fields – SIP/SOP ports  
IEC 61000-4-6:2013  
3 V  
0.15–80 MHz  
6 V  
ISM frequency bands  
0.15–80 MHz  
80% AM at 1 kHz  
Compliant

N/A = not applicable

## Electromagnetic compatibility (EMC)

### Interference immunity measurements on the cover

Immunity to electrostatic discharge

IEC 61000-4-2:2008

± 8 kV contact

± 2 kV, ± 4 kV, ± 8 kV, ± 15 kV air

Compliant

Immunity to high-frequency electromagnetic fields

IEC 61000-4-3:2006+A1:2007+A2:2010

3 V/m

80 MHz–2.7 GHz

80% AM at 1 kHz

Compliant

Immunity to near fields of wireless HF communication devices

IEC 61000-4-3:2006+A1:2007+A2:2010

Refer to the table with immunity to interference levels for near fields of wireless HF communication devices.

Compliant

Immunity to power frequency magnetic fields

IEC 61000-4-8:2009

30 A/m

30 Hz or 60 Hz

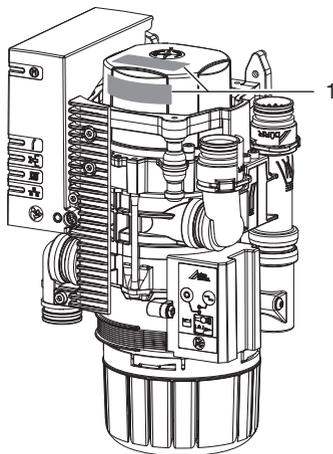
Compliant

### Immunity to interference table, near fields of wireless HF communication devices

Radio service	Frequency band MHz	Test level V/m
TETRA 400	380 - 390	27
GMRS 460 FRS 460	430 - 470	28
LTE band 13, 17	704 - 787	9
GSM 800/900 TETRA 800 iDEN 820 CDMA 850 LTE band 5	800 - 960	28
GSM 1800 CDMA 1900 GSM 1900 DECT LTE band 1, 3, 4, 25 UMTS	1700 - 1990	28
Bluetooth WLAN 802.11 b/g/n RFID 2450 LTE band 7	2400 - 2570	28
WLAN 802.11 a/n	5100 - 5800	9

## 4.5 Type plate

The type plates are located on the cover of the motor.



1 Type plate

## 4.6 Evaluation of conformity

This device has been subjected to conformity acceptance testing in accordance with the current relevant European Union guidelines. This equipment conforms to all relevant requirements.

## 4.7 Approvals

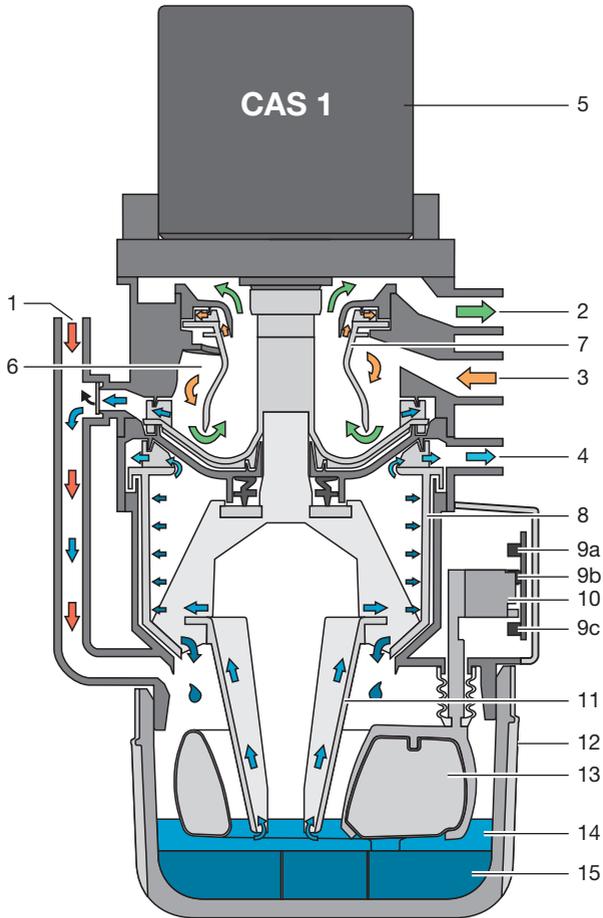
**Centre of Competence in Civil Engineering,  
Berlin**

Test number Z-64.1-20

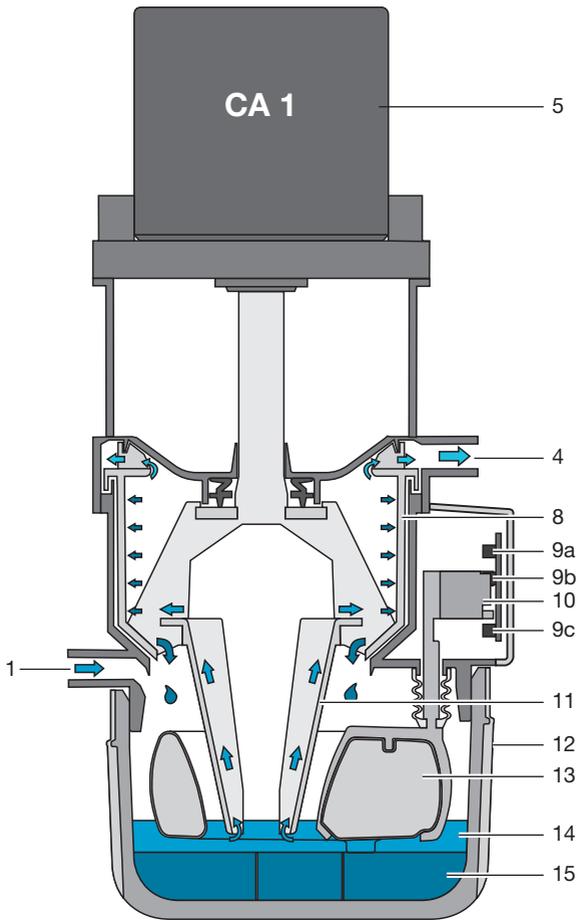
**Separation method compliant with standard**

ISO 11143 Type 1

## 5 Operation



- 1 Fluid intake
- 2 Vacuum, to suction unit
- 3 Aspiration input
- 4 Fluid output
- 5 Motor
- 6 Separation
- 7 Separation rotor
- 8 Centrifuge
- 9 Light barriers (3x)
- 10 Sensor enclosure
- 11 Cone pump
- 12 Amalgam collector vessel
- 13 Float sensor
- 14 Fluids
- 15 Amalgam particles



- 1 Fluid intake
- 4 Fluid output
- 5 Motor
- 8 Centrifuge
- 9 Light barriers (3x)
- 10 Sensor enclosure
- 11 Cone pump
- 12 Amalgam collecting container
- 13 Float sensor
- 14 Fluids
- 15 Amalgam particles

## 5.1 Operation

### CAS 1 Combi-Separator

The task of the CAS 1 combi-separator is to provide continuous separation of secretions and air as well as the amalgam separation of all the waste water from the treatment unit.

The waste water flows through the connection (1) from the spittoon directly into the centrifuge (8) and amalgam separation.

During the suction phase the aspirated secretions are separated from the aspirated air in the separation unit (6). The secretions accumulating in the separation unit are continuously transported to the centrifuge (8), where the amalgam particles are then separated.

Underneath the centrifuge is a replaceable amalgam collector vessel (12), into which the separated amalgam particles (15) are rinsed once the centrifuge (8) is switched off. A float sensor (13) checks the level within the collector vessel and sends a signal to the display panel when it needs replacing. In combination with a light barrier (9c), this float sensor also monitors whether a collector vessel is in use.

The compact size of the CAS 1 Combi-Separator allows it to be installed in dental treatment units. This results in short secretion carrying lines. After the centrifuge is switched off, the braking cycle triggers a self-cleaning process. This self-cleaning process also leads to smooth and silent running, as well as providing a separation efficiency of more than 95%, even under heaviest loads.

### CA 1 Amalgam Separator / CA 2 Basic Unit

The task of the CA 1 Amalgam Separator / CA 2 Basic Unit is to separate amalgam from all of the waste water of the treatment unit.

During the aspiration process, the aspirated secretions are separated from the aspirated air in the separation chamber of the upstream separation unit. The secretions accumulating in the separation chamber are continuously fed via the connection (1) to the centrifuge (8), where the amalgam particles are then separated out.

Underneath the centrifuge is a replaceable amalgam collector vessel (12), into which the separated amalgam particles (15) are rinsed once the centrifuge is switched off. A float sensor (13) checks the level within the collector vessel and sends a signal to the display panel when it needs replacing. In combination with a light barrier (9c), this float sensor also monitors whether a collector vessel is in use.

Once the centrifuge is switched off, a self-cleaning process is triggered by the braking cycle. This self-cleaning process also leads to smooth and silent running, as well as providing a separation efficiency of more than 95%, even under heaviest loads.

## 5.2 Separation

At the inlet connection (3) of the CAS 1, the aspirated fluid/air mix is accelerated and set into a spiral motion in the separation unit (6). The resulting centrifugal forces sling the aspirated particles against the outer wall. The air is continuously separated from the fluid and escapes via the spinning separation rotor (7) to the suction unit. The aspirated air is subject to high centrifugal forces by the separation rotor (7), which is driven by the motor (1), which ensures that no fluid or blood foam can be carried into the suction unit. The spiral motion feeds the separated fluid continuously to the pump wheel, which transports the fluid into the collector vessel. The fluid is transported to the centrifuge (8) via a pump cone (11).

An external station selection valve connects the CAS 1 with the suction unit via the vacuum connection (2).

## 5.3 Spittoon connections

The waste water from the spittoon flows through a protective strainer on the fluid inlet (1) and into the collector vessel (12). Once sufficient fluid has been collected, the float sensor (13) activates a light barrier (9a) and (9b) via a sensor housing (10) and switches on the motor (1). The fluid is transported to the centrifuge (8) via a pump cone (11).

## 5.4 Station selection valve / safety valve

The station selection valve has 2 tasks:

1st task:

The station selection valve interrupts the suction flow between the hose manifold and the suction unit. As soon as a suction hose is removed from the hose manifold, a solenoid valve opens the station selection valve and suction flow is enabled.

2nd task:

The station selection valve also acts as a safety valve. If the CAS 1 is over-full or not functioning properly, the system will perform a safety shutdown. This safety shutdown prevents fluids from being drawn into the dry suction pipe.



For single station suction systems, the station selection valve takes over the function of the safety valve.

In various types, a station selection valve is already integrated in the CAS 1. The station selection valve is on the connection (2) of the CAS 1.

## 5.5 Amalgam separation

The switches in the hose manifold or the light barrier of the sensor system switch on the motor and the associated centrifuge (8).

The fluid containing amalgam particles flows continuously to the collector vessel (12). The fluids ejected by the centrifuge are pumped through the fluid output (4) to the central waste water system.

As soon as no further fluid is fed to the amalgam separator, e.g. when the suction hose is placed back in the hose manifold, the centrifuge drum is switched off after a short delay time. This switch-off brakes the motor, as a result of which the ring of water, which continues to rotate due to inertia, rinses the separated particles out of the centrifuge (8) downwards into the collector vessel. The separated amalgam particles form a sediment in the replaceable collector vessel. The level of fluid in the collector is regulated by the pump cone so that the risk of fluid escaping when the collector vessel is changed can be avoided.

## 5.6 Sediment level measurement

The fill level in the collector vessel (12) is checked by a float sensor (13) every time the main power switch is switched on.

The centrifuge motor starts, fluid is transported via the pump cone to the centrifuge drum (8) and provides a constant level of fluid (underside of the cone pump) in the collector vessel. The float sensor sinks. Two light barriers (9a) and (9b) measure the fluid level. Once the level reaches 95% in the collector vessel, this is displayed on the display panel.

## 5.7 Operating problems

If the unit is not ready for operation due to a fault, this will be indicated on the display panel via illuminated LEDs and an audible signal.

## 5.8 Service key

On the display panel there is a service key that can be used to switch off the audible signal in the event of a fill level warning or if a fault message is indicated. This button can also be used to start the device manually. To do this, press the button for longer than 2 seconds until the drive motor starts up.



# Assembly

## 6 Requirements

### 6.1 Installation/setup room

The room chosen for set up must fulfil the following requirements:

- Closed, dry, well-ventilated room
- Should not be a room made for another purpose (e. g. boiler room or wet cell)

### 6.2 Setup options

#### CA 1 Combi-Separator

- Directly in the treatment unit.
- In a special housing in an extension of the treatment unit.

#### CA 1 Amalgam Separator

- In a special housing in an extension of the treatment unit.
- In a side room, together with a combination suction unit or a suction unit in a wet suction system.

### 6.3 Hose materials

**For waste connections and suction lines only use the following hose types:**

- Flexible spiral hoses made of PVC with integrated spiral or equivalent hoses
- Hoses that are resistant to dental disinfectants and chemicals



Plastic hoses will display signs of ageing over time. Therefore, they should be inspected regularly and replaced as necessary.

**The following types of hoses must not be used:**

- Rubber hoses
- Hoses made completely of PVC
- Hoses that are not sufficiently flexible

### 6.4 Installation and routing of hoses and pipes

- › Execute the on-site pipe installation in accordance with the applicable local regulations and standards.

- › Lay the hose installation of the drains to or from the unit at a sufficient incline.



If incorrectly laid, the hoses can become blocked with sedimentation.

### 6.5 Information about electrical connections

- › Ensure that electrical connections to the mains power supply are carried out in accordance with current valid national and local regulations and standards governing the installation of low voltage units in medical facilities.
- › Install an all-pole disconnect switch with a contact opening width of at least 3 mm in the electrical connection to the mains power supply.
- › Observe the current consumption of the devices that are to be connected.
- › Install electrical lines without mechanical tension.
- › Make the electrical connection via the main power switch of the treatment unit or via the main power switch of the practice.

### 6.6 Information about connecting cables

#### Mains supply cable

Installation type	Line layout (minimum requirements)
Fixed installation	– Plastic sheathed cable (e.g. type NYM-J)
Flexible	– PVC flexible line (e.g. H05 VV-F) or – Rubber connection (e.g. H05 RN-F or H05 RR-F)

#### Control cable

Installation type	Line layout (minimum requirements)
Fixed installation	– Shielded sheathed cable (e.g. (N)YM (St)-J)

Installation type	Line layout (minimum requirements)
Flexible	<ul style="list-style-type: none"> <li>– PVC data cable with shielded cable sheathing, as used for telecommunications and IT processing systems (e.g. type LiYCY)</li> </ul> or <ul style="list-style-type: none"> <li>– Lightweight PVC control cable with shielded cable sheathing</li> </ul>

**i** Connect the shielding of the cables in accordance with the regulations.

**Wire cross-section**

Unit feed:

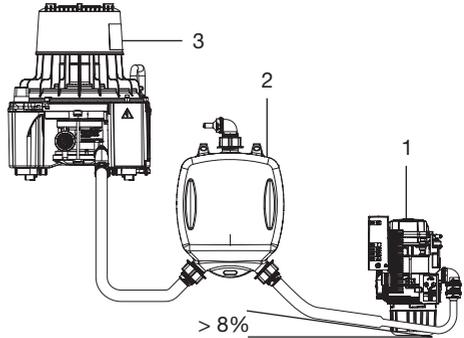
- 0.75 mm<sup>2</sup>

Connection external valves / units:

- 0.5 mm<sup>2</sup>

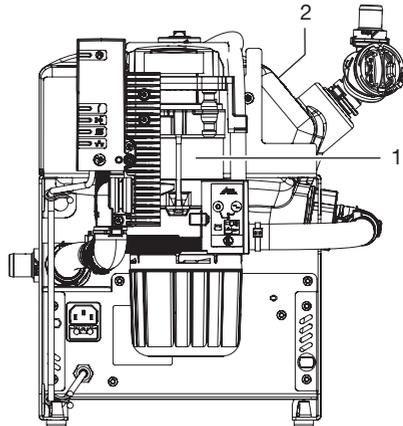
## 7 Combination variants

### 7.1 Single-station combination suction unit



- 1 CA 1
- 2 Surge tank
- 3 VS 300 S combination suction unit

### 7.2 With buffer vessel as CA 2



- 1 CA 2 basic unit
- 2 Buffer vessel

## 8 Installation



Prior to working on the unit or in case of danger, disconnect it from the mains.

### 8.1 Combining devices safely

Take care when connecting units together or to parts of other systems as there is always an element of risk (e.g. due to leakage currents).

- › Only connect units when there can be no question of danger to operator or to patient.
- › Only connect units when it is safe to do so and when there is no risk of damage or harm to the surroundings.
- › If it is not 100% clear from the unit data sheet that such connections can be safely made or if you are in any doubt, always get a suitably qualified person (e.g. the manufacturer) to verify that the setup is safe.

### 8.2 Installation of the CAS 1 in treatment units

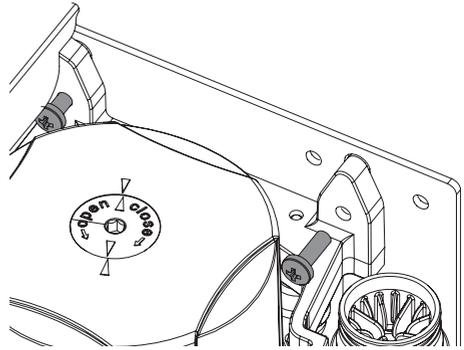


#### WARNING

##### Infection due to contaminated unit

- › Clean and disinfect the suction before working on the unit.
- › Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).

Attach the unit vertically at a suitable position in the treatment unit. The unit is mounted on rubber pads and suspended in a metal frame. This mounting arrangement prevents the transmission of any vibrations to the treatment unit while the device is running. Vibrations may occur if the unit is not positioned vertically. A minimum distance of 3 mm must be maintained to the surroundings.



#### Station selection valve

In various types, the station selection valve is directly mounted on the CAS 1. The station selection valve (for separate installation) should be fitted in the suction pipe in the treatment unit, preferably near the end connection in the floor socket. In some installation setups the station selection valve also functions as a safety valve, so its actuation must be implemented via the CAS 1.

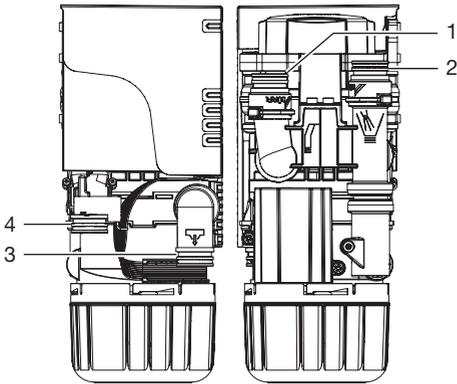
For further information, refer to the station selection valve installation and operating instructions

#### Inlet and outlet hoses

Connect and attach the inlet and outlet hoses with DürrConnect connectors to the relevant connections on the unit. Route the hoses at an incline.

Recommended diameter of the connection hoses:  $\varnothing$  25 mm.

The minimum nominal width for the outlet hose is 15 mm.



- 1 Hose manifold
- 2 Spittoon
- 3 Outlet
- 4 Suction unit

### Spittoon connections

In some dental units it is possible that noises can be heard at the spittoon, which are amplified by the funnel shape of the spittoon itself. In this case, the outlet between spittoon and CAS 1 should be bled. A corresponding siphon trap with ventilation is available as a special accessory.

### Rinsing unit

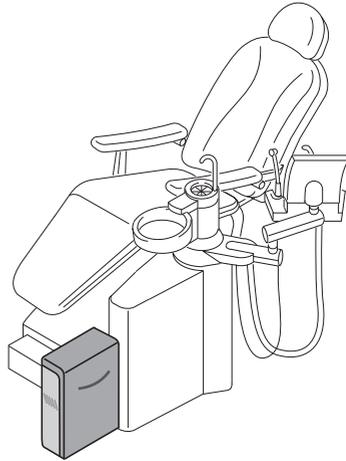
It is recommended that the suction system is equipped with a rinsing unit, e.g. in the treatment unit. The rinsing unit provides a small amount of water during aspiration. This dilutes the aspirated fluids (blood, saliva, rinsing water etc.), which can then be transported more effectively.

### Installation sets

Installation sets and detailed documentation for various installation situations are available from the manufacturers.

**i** When installed in a housing, ventilation slits should be provided to avoid heat build-up in the housing.

## 8.3 Installation in a housing



Unit in a housing, e.g. next to the treatment unit. See "Installation information CAS 1 in a housing"

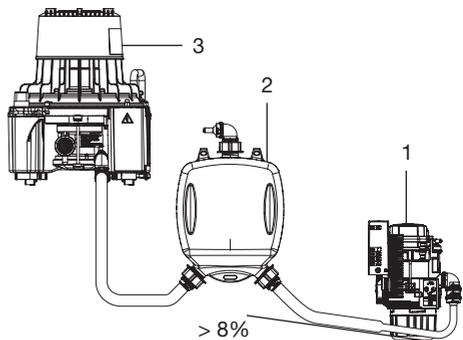
## 8.4 Installation of the CA 1 next to the suction unit

› If possible, place the unit directly next to the suction unit; max. distance 30 cm.



If the distance between the unit and suction unit is too large, there is a risk of sedimentation forming and the outlets becoming blocked if the hoses are installed and routed unfavourably.

### Surge tank



- 1 CA 1
- 2 Surge tank
- 3 VS 300 S combination suction unit

The fluid must flow without pressure to the CA 1. To ensure this, a surge tank must be installed between the suction unit and CA 1. A suitable surge tank is available as a special accessory.

## 8.5 Power supply



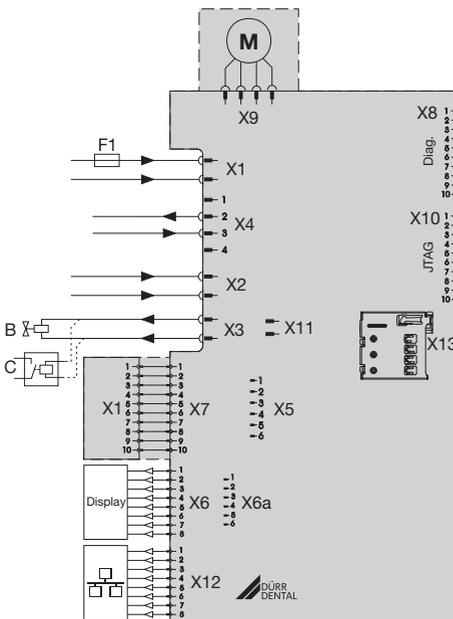
The power may only be provided via the connection X1 OR only via the CAN bus.

- Safety transformer order number: 9000-150-46
- Safety transformer 24 V AC with an isolator consisting of two means of patient protection (MOPP) between the mains circuit and secondary circuit, min. 100 VA, secondary fuse T 4 AH (or IEC 60127-2/V T 4 AH, 250 V)
- Power supply 24-36 V DC (medical power supply compliant with IEC 60601-1) with two means of patient protection (MOPP) between the mains circuit and the secondary circuit, at least 100 VA, secondary fuse T 4 AH (or IEC 60127-2/V T 4 AH, 250 V)

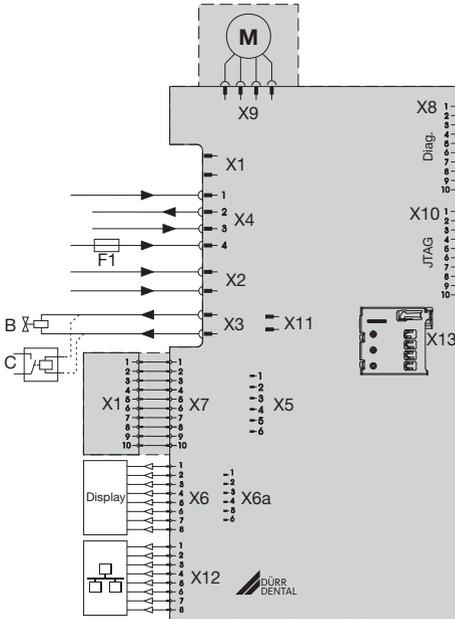
- X1 Power supply in acc. with EN 60601-1: 24 V AC or 24-36 V DC
- X2 Signal input from the hose manifold
- X3 Rinsing unit or place selection valve / safety valve (CAS 1 only)  
With inductive or resistive load: 24 V RMS, with capacitive load: up to 36 V DC (X3 + X11 = 7.2 W max.)
- X4 CAN bus
- X6 Display panel, external (X6a = connection for predecessor model)
- X7 Sensor technology
- X9 Motor
- X11 Integrated place selection valve / safety valve (CAS 1 only) 24 V DC (X3 + X11 = 7.2 W max.)
- X12 Network connection
- F1 Fuse 4 A
- B Rinsing unit
- C Suction unit relay (alternative)

## 8.6 Electrical connections, controller

### Power provided via X1

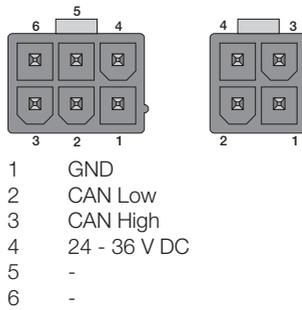


### Power provided via CAN bus



- X2 Signal input from the hose manifold
- X3 Rinsing unit or place selection valve / safety valve (CAS 1 only)  
With inductive or resistive load: 24 V RMS, with capacitive load: up to 36 V DC (X3 + X11 = 7.2 W max.)
- X4 CAN bus: power supply in accordance with EN 60601-1: 24-36 V DC
- X6 Display panel, external (X6a = connection for predecessor model)
- X7 Sensor technology
- X9 Motor
- X11 Integrated place selection valve / safety valve (CAS 1 only) 24 V DC (X3 + X11 = 7.2 W max.)
- X12 Network connection
- F1 Fuse 4 A
- B Rinsing unit
- C Suction unit relay (alternative)

### Belegung CAN-Bus



## 8.7 Electrical connections

### Station selection valve / safety valve

- Connect the station selection valve / safety valve using a 2-core wire with connector to the X3 connection of the control.

### Rinsing unit

- Connect the rinsing unit using a 2-core wire with connector to the X3 connection of the control.



At the connection for the rinsing unit, a suction unit relay, for example, can be connected if there is no isolation present between the suction unit signal and station selection valve in the treatment unit. Note the power consumption of the suction unit relay.

### Display panel



The display panel is used to indicate messages acoustically and visually (via LEDs).

A display panel is already integrated in the unit and should be visible/audible at all times. If the display panel is not visible/audible, fit an additional display panel in an easily visible location. The display panel is connected to the X6 socket (RJ-45 socket). An existing Dürr Dental display panel with a 6-pin connector can be connected to the X6A connector when replacing an older device.

If the installation of the amalgam separator in a neighbouring room or in the basement results in distances of more than 3 m, we recommend installing a shielded network cable with RJ-45 sockets.

## 8.8 Network connection



All connected IT units must correspond to the currently-valid edition of IEC 60950.

### Purpose of the network connection

The network connection is used to exchange information or control signals between the unit and a software installed on a computer, in order to, e. g.:

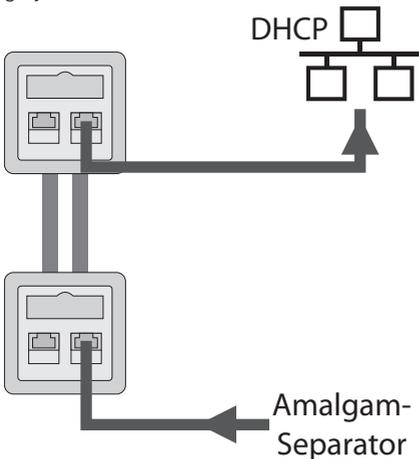
- Display parameters
- Select operating modes
- Indicate messages and error situations
- Change unit settings
- Activate test functions
- Transmit data for archiving
- Provide documents concerning the units

### Connecting the device to the network



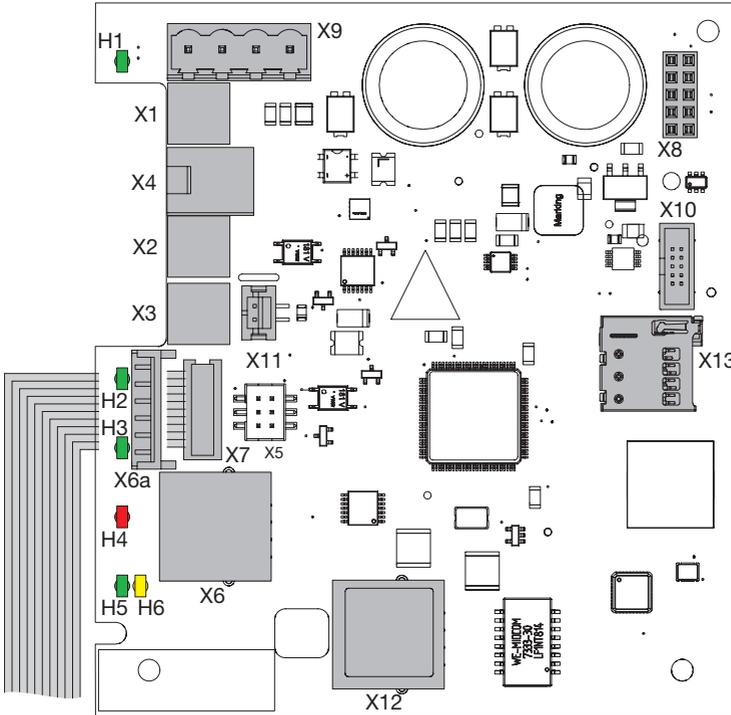
During initial installation, a router or server with DHCP is recommended so the unit is detected in the network.

- › Remove the cover from the electronics.
- › Plug the network cable into the electronics and into a network socket.
- › Attach the network cable to the device.
- › Create a connection to the network in the surgery with the network cable.



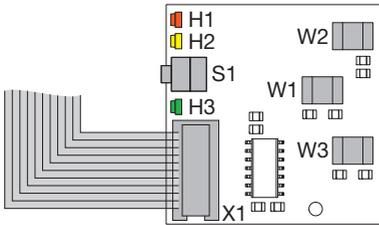
## 8.9 Connections and displays of the control

### Main PCB (main board)



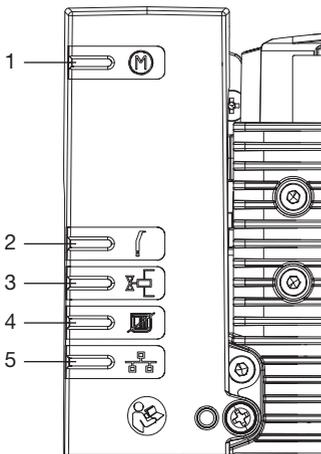
- X1 Power supply in accordance with EN 60601-1
- X2 Signal input from the hose manifold (optional for CA 1 + 2)
- X3 Rinsing unit or place selection valve / safety valve (CAS 1 only)
- X4 CAN bus
- X6 Display panel, external (X6a = connection for predecessor model)
- X7 Sensor technology
- X8 Production interface
- X9 Motor
- X10 JTAG programming interface
- X11 Integrated place selection valve / safety valve (CAS 1 only)
- X12 Network connection
- X13 SD card holder (for Micro SD), optional
- H1 Motor display
- H2 Manifold display
- H3 Display, place selection valve
- H4 Display, collecting container missing
- H5 Network display
- H6 Network display

## Sensor PCB



X1	Main PCB (main board)
H1	Display red
H2	Yellow LED display
H3	Green LED display
S1	Service key
W1	Fork light sensor
W2	Fork light sensor
W3	Fork light sensor

## 8.10 LEDs and symbols



1	Motor
2	Tray
3	Place selection valve
4	Auffangbehälter fehlt
5	Netzwerk, je nach Variante

## 9 Commissioning



In many countries technical medical products and electrical devices are subject to regular checks at set intervals. The owner must be instructed accordingly.

- › Turn on the unit power switch or the main surgery switch.
- › Carry out an electrical safety check in accordance with applicable local regulations (e.g. the German Ordinance on the Installation, Operation and Use of Medical Devices / Medizinprodukte-Betreiberverordnung) and record the results as appropriate, e.g. in the technical log book.
- › Check the aspiration function.
- › Check the start function via the spittoon.
- › Check the connections, hoses and device for leaks.

### 9.1 Monitoring the unit via the network

The following requirements must be met in order to monitor the unit on the computer:

- Unit connected to the network
- Current monitoring software installed on the computer



As the monitoring system of the device, the software must deliver acoustic signals. Audio output on the computer must be activated.

#### Combining devices safely

- The overall safety of the unit and its main performance features are independent of the network. The device is designed for operation independent of a network. However, some of the functions are not available in this case.
- Incorrect manual configuration can lead to significant network problems. The expert knowledge of a network administrator is required for configuration.
- The data connection utilises part of the bandwidth of the network. Interactions with other medical devices cannot be completely ruled out. Apply the IEC 80001-1 standard for risk assessment.
- The device is not suitable for direct connection to the public Internet.

## Network configuration

Various options are available for network configuration:

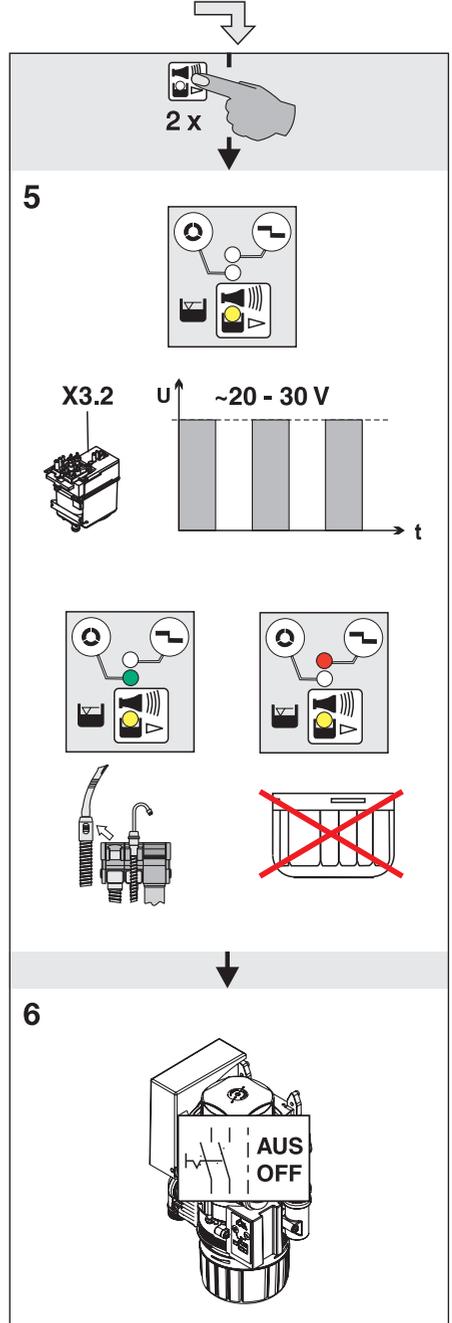
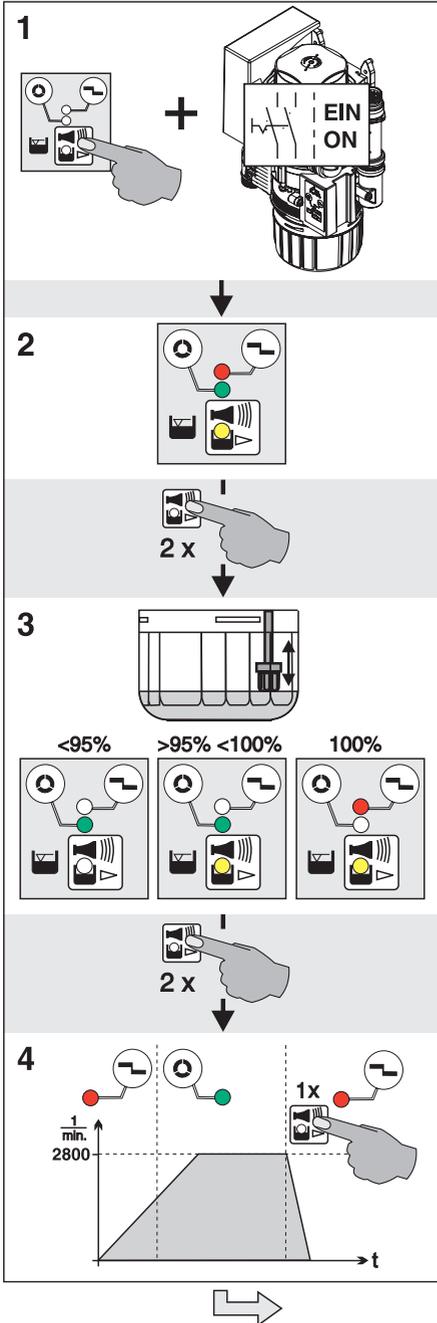
- ✓ Automatic configuration via DHCP (recommended).
- ✓ Automatic configuration via Auto-IP for direct connection of unit and computer.
- ✓ Manual configuration.
- › Configure the network settings of the unit using the software or, if available, the touch screen.
- › Check the firewall and release the ports, if applicable.

## Network protocols and ports

Port	Purpose	Service
45123 UDP, 45124 UDP	Unit recognition and configuration	
1900 UDP	Service indicator	SSDP / UPnP
502 TCP, 8080 <sup>1)</sup> TCP, 2005 TCP	Device data	
514 <sup>1)</sup> UDP	Event log data	Syslog
22 TCP, 23 TCP	Diagnosis	SSH, Telnet
123 UDP	Time	NTP
2006	Diagnosis	

<sup>1)</sup> The port may vary depending on the configuration.

## 10 Service program



## 11 Description of the service program



Wear protective equipment to avoid any risk of infection (e.g. liquid-tight protective gloves, protective goggles, face mask).

The various unit functions can be checked with the aid of the service program.

The individual program steps are:

- Display test
- Sediment level measurement
- Motor start and motor braking with rpm check
- Input and output signals

Function of the service key:

- By pressing the service key twice the next individual program step is called up.
- By pressing the service key once that program step is repeated.

A press of the service key is confirmed by an audible signal.

### 11.1 Service program ON/OFF

#### On

- Press the service key and switch on the voltage supply to the unit.
- As soon as a signal melody can be heard, release the service key.  
The green, yellow and orange LEDs on the display panel light up (display test) and the service program is activated.

#### Off

Switch off the main supply to the unit.

### 11.2 Display test

The display test is activated as soon as the service program is started.

The LEDs on the display panel are checked. All three LEDs must come on. There is also an audible signal, which can be switched off by pressing the service button.

### 11.3 Sediment level measurement



While the service program is activated, the safety check for the collector vessel is deactivated.

The sediment level measurement can be used to check the function of the sediment sensor and the function of the LEDs.

Every time the service key is pressed, the sediment level is checked. If a test collector vessel is used for this, the different levels can be scanned and made visible on the display panel.

While changing the collectors (collector vessel - test collector vessel) in the service program the unit remains in the ON state.

### 11.4 Motor start - motor braking

The drive motor starts and, after approx. 5 seconds, braking is applied. If the service key is pressed during these 5 seconds, the motor will immediately be braked.

This procedure can be repeated by pressing the service key 1x again.

The drive motor starts up.

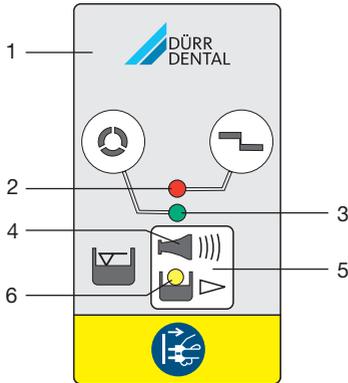
As a result of the rpm monitoring, the LED will change from orange to green upon start-up and from green to orange upon braking.

### 11.5 Input and output signals

- After this program item is activated, the yellow LED flashes and a cycled DC voltage (approx. 22-30 V) can be measured at the terminal for the rinsing unit.
- If the suction hose is lifted off the hose manifold the green LED will also come on.
- Removal of the collecting container causes the red LED to illuminate.

 Usage

## 12 Display/handling



- 1 Display panel
- 2 RED display
- 3 GREEN LED
- 4 Audible signal/melody
- 5 Reset/service key
- 6 YELLOW LED

### 12.1 Ready for operation

-  Green LED is on

### 12.2 Amalgam collector vessel is 95% full

-  Yellow LED is on
-  Green LED is on

-  Audible signal melody sounds

- At a fill level of 95%, the signal melody can be switched off by pressing the reset button. The device is then ready for operation again.
- The yellow LED comes on as a reminder that the amalgam collector vessel is due to be changed. The level display is repeated every time the unit is switched on at the main power switch.



We recommend changing the amalgam collector vessel when it reaches 95% full.

### 12.3 Amalgam collector vessel is 100% full

-  Yellow LED is on
-  Red display flashes
-  Audible signal melody sounds

- At a fill level of 100% the signal melody can no longer be switched off by pressing the reset button.
- The collecting container needs to be replaced.



Wear protective equipment to avoid any risk of infection (e.g. liquid-tight protective gloves, protective goggles, face mask).

- The separator will not be ready for operation again until the amalgam collecting container has been replaced

### 12.4 Amalgam collector vessel not in position

-  Red display flashes
-  Audible signal

- Press the reset button briefly to switch off the audible signal.
- Switch off the device.
- Insert the collecting container.
- Switch on the unit.
- Green LED lights up – "Ready for operation"



If this error message occurs when the collecting container is correctly inserted, this indicates that there is a technical defect – inform your Service Technician.

## 12.5 Motor fault

- Red display and
- green LED flash alternately
- 🔊 Audible signal

- Press the reset button briefly to switch off the audible signal.
- If the reset button is pressed for longer than 2 seconds the unit can be restarted.
- Green LED lights up – "Ready for operation"



If, after pressing the reset button repeatedly, the fault report reappears again each time, this indicates a technical defect – inform your Service Technician.

## 13 Disinfection and cleaning



### NOTICE

#### Device malfunctions or damage due to use of incorrect media

Guarantee claims may become invalid as a result.

- › Do not use any foaming agents such as household cleaning agents or instrument disinfectants.
- › Do not use abrasive cleaners.
- › Do not use agents containing chlorine.
- › Do not use any solvents like acetone.

Dürr Dental recommends

- For disinfection and cleaning:  
Orotol plus or Orotol ultra
- For cleaning:  
MD 555 cleaner

Only these products have been tested by Dürr Dental.

When using prophylaxis powders, Dürr Dental recommends the water-soluble Lunos prophylaxis powders in order to protect the Dürr Dental suction systems.

### 13.1 After every treatment

- › Aspirate a glass of cold water through the large and the small suction hoses. Do this even if only the small suction hose was actually used during treatment.



Suction through the large suction hose causes a large amount of air to be drawn up, thereby considerably increasing the cleaning effect.

### 13.2 Daily after the end of treatment



After higher workloads before the midday break and in the evening

The following are required for disinfection/cleaning:

- ✓ Non-foaming disinfectant/cleaning agent that is compatible with the materials.
- ✓ Unit care system, e.g. OroCup
- › To pre-clean, suck up 2 litres of water with the care system.
- › Aspirate the disinfection/cleaning agent with the care system.

### 13.3 Once or twice a week before the midday break



Under harsher conditions (e.g. hard water or frequent use of prophy powders) 1x daily before the midday break

The following are required for cleaning:

- ✓ Special non-foaming detergent for suction units that is compatible with the materials.
- ✓ Unit care system, e.g. OroCup
- › To pre-clean, suck up 2 litres of water with the care system.
- › Aspirate the cleaning agent with the care system.
- › Rinse with ca. 2 l water after the application time.

## 14 Replace the amalgam collector vessel



### NOTICE

**Risk of contamination if the amalgam collector vessel is reused since the collector vessel is not water-tight.**

- › Do not use the collecting container more than once (disposable item).



Wear protective equipment to avoid any risk of infection (e.g. liquid-tight protective gloves, protective goggles, face mask).



We strongly recommend that the amalgam collecting container should only be changed in the morning before the start of work. This will prevent fluid from dripping out of the drum while it is being changed.

- › Disconnect all power from the unit.
- › Remove the full amalgam collecting container and from the device.
- › Pour disinfectant for suction units (e. g. Orotol plus, 30 ml) into the full amalgam collecting container.
- › Close and secure the full amalgam collecting container using the cap. Observe the markings on the cap and on the collecting container.
- › Place the securely closed amalgam collecting container into its original packaging and seal.
- › Insert a new amalgam collecting container in the unit and clamp it in position.



Only use original amalgam collecting container.

- › Switch on the power supply. The unit is ready for operation again.

### 14.1 Disposal of the collector vessel



Used amalgam collector vessels must not be sent in the post!



Dürr Dental is not a waste management company and is not allowed by law to accept any filled amalgam collector vessels.

- › Arrange to have filled amalgam collector vessels collected from the surgery by a local waste management company.
- › New amalgam collector vessels should be ordered from your specialist dental equipment retailer.
- › Document the replacement and legally compliant disposal of the filled waste amalgam collector vessel in the Operating Handbook.



In some countries the owner is required to keep an operating handbook. This operating handbook must document all maintenance work, service work, checks and amalgam disposal.

## 15 Maintenance



All maintenance work must be performed by a qualified expert or by one of our Service Technicians.



### WARNING

#### Infection due to contaminated unit

- › Clean and disinfect the suction before working on the unit.
- › Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).



Prior to working on the unit or in case of danger, disconnect it from the mains.

Maintenance interval	Maintenance work
Dependent upon the level of usage of the device	<ul style="list-style-type: none"> <li>› Replace the amalgam collecting container when a fill level of 95% or 100% is indicated on the display panel</li> <li>› Clean or replace protective sieves during replacement of the amalgam collecting container. At the latest, do this when the suction or draining power of the device decreases.</li> </ul>
Annually	<ul style="list-style-type: none"> <li>› Cleaning of the suction unit in accordance with the operating instructions.</li> <li>› Clean the float. *</li> <li>› Replace the bellows. *</li> </ul>
Every 3 years	<ul style="list-style-type: none"> <li>› Replace the rubber grommets on the connections. *</li> <li>› Replace the float. *</li> </ul>
Every 5 years	<ul style="list-style-type: none"> <li>› Replace the centrifuge drum and seal. *</li> <li>› Replace all O-rings (from the replacement parts kit) in the device. *</li> <li>› Replace the rubber grommets on the connections. *</li> <li>› Replace the float. *</li> </ul>

\* to be done by service technicians only

### 15.1 Additional maintenance work for CA 2

Maintenance interval	Maintenance work
Monthly	<ul style="list-style-type: none"> <li>› Check the yellow filter at the inlet of the buffer vessel and clean if necessary.</li> </ul>
Annually	<ul style="list-style-type: none"> <li>› Check the throttle at the inlet of the CA 2 basic unit for contamination and clean if necessary. *</li> </ul>
Every 3 years	<ul style="list-style-type: none"> <li>› Replace the throttle with ventilation. *</li> <li>› Replace the ventilation valve. *</li> <li>› Replace the nonreturn valve. *</li> </ul>

\* to be done by service technicians only

## 15.2 Tests



### WARNING

#### Infection due to contaminated unit

- › Clean and disinfect the suction before working on the unit.
- › Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).



In some countries the owner is required to keep an operating handbook. This operating handbook must document all maintenance work, service work, checks and amalgam disposal.

### Annual inspection

This inspection should only be carried out by suitably trained staff.

For inspection, the following are required:

- ✓ Test vessel

#### *Work steps to be performed:*

- › General functional check (e.g. aspiration, spittoon inlet)
- › Service program

The following measurement times apply to fill level measurements with a test vessel:

- For a fill level of 95%, the measurement result is displayed after approx. 30 sec, whereby the drive motor is briefly switched off during the measurement.
- At a fill level of 100% the measurement result is displayed after approx. 90 sec continuous running.

### *Device with network connection*

This test should be performed as an additional test if the device is monitored with software via the network.

Requirements for the test:

- ✓ Device connected to the network.
- ✓ Monitoring software running.

#### *Work steps to be performed:*

- › Check whether any messages are displayed on the PC monitor.
- › Check the acoustic signal.

### Inspection of the general operating condition every 5 years

This inspection must be carried out every 5 years (in accordance with the German Waste Water

Regulations, Annex 50, Dental Treatment) by an inspector in accordance with national regulations. For inspection, the following are required:

- ✓ Test vessel
- ✓ Measuring beaker

#### *Work steps to be performed:*

- › Fill the test vessel with water and insert it into the unit.
- › Start the device and wait until it switches off again.
- › Once the device has switched off, remove the test vessel and measure the remaining amount of water.

#### **The unit is working correctly if:**

- there is at minimum content of 140 ml in the **test vessel**.

If there is less fluid, clean the centrifuge drum or check the operation of the unit.

# ? Troubleshooting

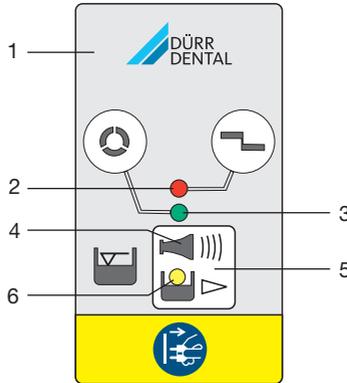
## 16 Tips for operators and service technicians

 Any repairs exceeding routine maintenance may only be carried out by qualified personnel or our service.

 **WARNING**  
**Infection due to contaminated unit**

- Clean and disinfect the suction before working on the unit.
- Wear protective equipment when working (e. g. impermeable gloves, protective goggles and mouth and nose protection).

 Prior to working on the unit or in case of danger, disconnect it from the mains.



- 1 Display panel
- 2 RED display
- 3 GREEN LED
- 4 Audible signal/melody
- 5 Reset/service key
- 6 YELLOW LED

Error	Possible cause	Remedy
<b>Device not "ready for operation"</b> <b>No display on the display panel.</b>	The main power switch of the treatment unit or surgery is not switched on	› Main power switch ON.
	If an external display panel is fitted: cable not correctly connected	› Check cable connections.
	Fuses have tripped	› Replace the fuses of the transformer. * › Replace the fuses in the cold-device plug (CA 2).
	Mains cable not plugged in (CA 2)	› Check the mains cable connections.
<b>Yellow display is on GREEN LED illuminates</b> <b>Audible signal melody sounds</b>	Amalgam collecting container is 95% full	› Change the amalgam collecting container.
	Float sensor dirty or blocked	› If this display occurs repeatedly even when the collecting container is empty, check that the float sensor can move freely.
<b>Yellow display is on Red display flashes</b> <b>Audible signal melody sounds</b>	Amalgam collecting container is 100% full	› Change the amalgam collecting container. Audible signal can no longer be switched off.
	Float sensor dirty or blocked	› If this display occurs repeatedly even when the collecting container is empty, check that the float sensor can move freely.
	Waster water line/siphon trap dirty	› Clean the waste water line/siphon trap. *
<b>The RED and GREEN displays flash alternately</b> <b>Audible signal</b>	Motor is dirty or defective	› Check motor for smooth running; replace the centrifuge if necessary. * › Replace the device. *
	Contact problems at X9	› Plug in the connector correctly. * › Replace the PCB main board and connector on the motor. *
<b>Red display flashes</b> <b>Audible signal</b>	Amalgam collecting container not correctly in position	Press the service key briefly to switch off the audible signal
	Amalgam collecting container not correctly in position	› Switch OFF the device. › Insert the amalgam collecting container in the correct position. › Switch ON the device.
	Float sensor missing	› Insert the float sensor. *

Error	Possible cause	Remedy
<b>Water accumulating in the spittoon</b>	Coarse sieve in the fluid inlet blocked	› Clean the coarse sieve.
	Outlet ineffective or not vented	› Check or retrofit the ventilation. *
<b>Suction power too weak or interrupted</b>	Coarse sieve is blocked on the inlet of the aspiration	› Clean the coarse sieve.
	Place selection valve not or incompletely open	› Check the control voltage. * › Clean the place selection valve. *
<b>Device running continuously</b>	Float sensor blocked in water start position	› Clean the float. * › Free up the float sensor linkage so that it can move freely. *
	Start signal at signal input	› Check the control voltage. *
	Waster water line/siphon trap dirty	› Clean the waste water line/siphon trap. *
	Outlet ineffective or not vented	› Check or retrofit the ventilation. *
<b>Noise at the spittoon</b>	Pump cone dirty	› Clean or replace the pump cone. *
	Centrifuge dirty	› Clean or replace the centrifuge. *
	Water supply too low	› Introduce water into the suction pipe. › Retrofit the rinsing unit. * › Check the rinsing unit for its correct installation position. * › Check the function of the rinsing unit. *
<b>Backlog at the inlet of the buffer vessel, or insufficient draining of water from the buffer tank (CA 2)</b>	Unit was suspended at an angle or is not horizontal	› Suspend or stand the unit horizontally. *
	Yellow filter in the filter unit dirty	› Clean the filter. *
	Poor ventilation	› Check the ventilation at the throttle, clean it if required. * › Check the relief valve. *
	Water inlet too high	› Reduce the amount of water.
	Throttle at the CA 2 basic unit dirty	› Clean the throttle and hose to the throttle. *
<b>Water cannot be pumped away or only insufficiently</b>	Centrifuge dirty	› Clean or replace the centrifuge. *
	Nonreturn valve on the waste water outlet is defective (CA 2)	› Replace the nonreturn valve. *
	Waster water line/siphon trap dirty	› Clean the waste water line/siphon trap. *

**Error**

**Possible cause**

**Remedy**

\* Only to be done by service technicians.

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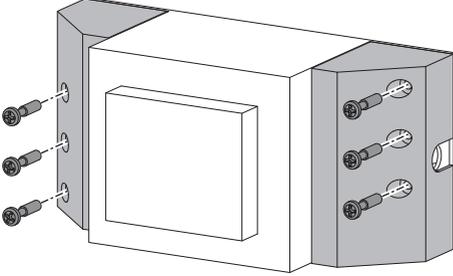
## 16.1 Replacing the fuse



Prior to working on the unit or in case of danger, disconnect it from the mains.

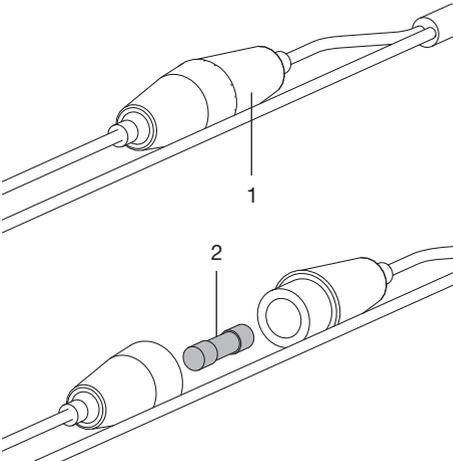
### Transformer

- › Unscrew and remove the safety cover.
- › Replace the fuse.



### Fuse housing

- › Turn the fuse housing to open it.
- › Replace the fuse.



- 1 Fuse housing
- 2 Fuses

## 17 Transporting the unit



### WARNING

#### Infection due to contaminated unit

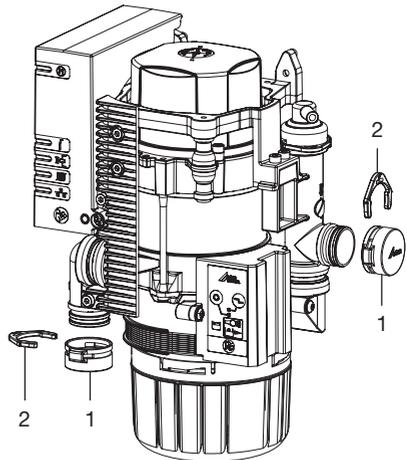
- › Disinfect the unit before transport.
- › Close all media connections.



Wear protective equipment to avoid any risk of infection (e.g. liquid-tight protective gloves, protective goggles, face mask).

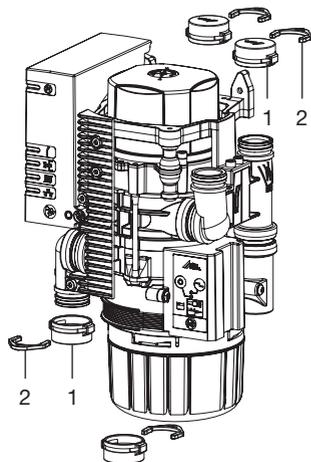
- › Before disassembly, clean and disinfect the suction unit and the unit using a suitable disinfectant approved by Dürr Dental.
- › Disinfect a defective unit using a suitable surface disinfection agent.
- › Seal all connections with sealing caps.
- › Pack the unit securely in preparation for transport.

### 17.1 Close CA 1



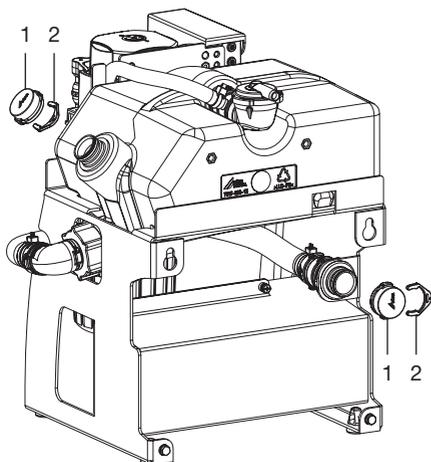
- 1 DürConnect dummy bushing
- 2 Securing ring

## 17.2 Close CAS 1



- 1 Dummy bushing
- 2 Securing ring

## 17.3 Close CA 2



- 1 Dummy bushing
- 2 Ring clamp

 Appendix

## 18 Handover record

This document confirms that a qualified handover of the medical device has taken place and that appropriate instructions have been provided for it. This must be carried out by a qualified adviser for the medical device, who will instruct you in the proper handling and operation of the medical device.

Product name	Order number (REF)	Serial number (SN)

- Visual inspection of the packaging for any damage
- Unpacking the medical device and checking for damage
- Confirmation of the completeness of the delivery
- Instruction in the proper handling and operation of the medical device based on the operating instructions

**Notes:**


**Name of person receiving instruction:****Signature:**


**Name and address of the qualified adviser for the medical device:**


**Date of handover:****Signature of the qualified adviser for the medical device:**

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## 19 Country representatives

Country	Address
GB	 <b>UK Responsible Person:</b> Duerr Dental (Products) UK Ltd. 14 Linnell Way Telford Way Industrial Estate Kettering, Northants NN 16 8PS











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